

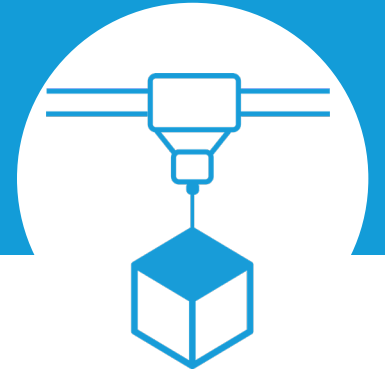
Precise Thermal Management for **Additive Manufacturing**

Introduction



Additive Manufacturing enable

- Rapid prototyping
- Workflow digitization
- Manufacturing of final products



Thermal management is required to

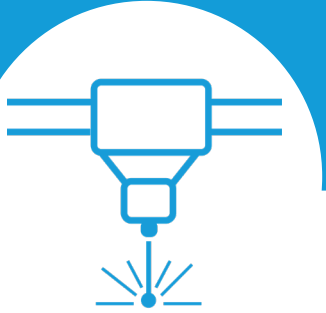
Cool laser and
electronic beam optics

Cool power source

Control viscosity
of liquid powder



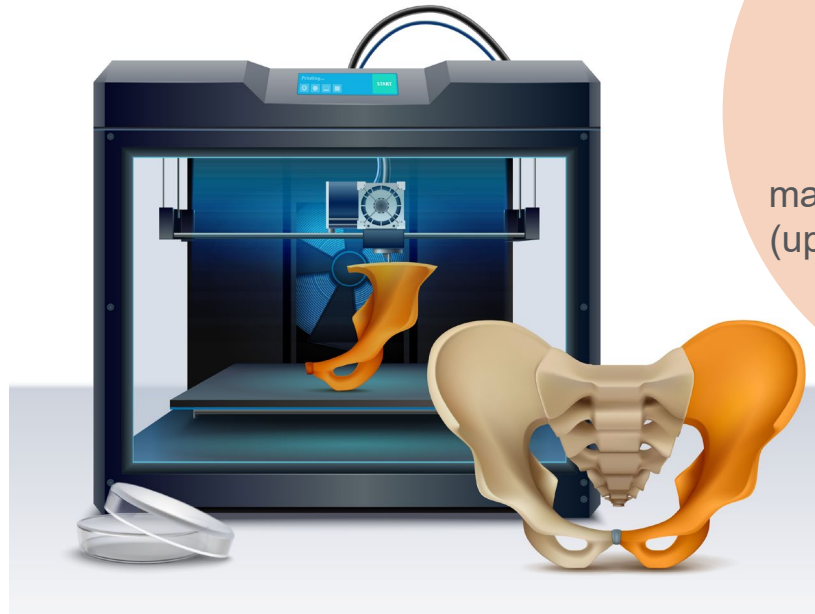
Application Overview



A Laser beam, electron beam, or a thermal heated printhead are used to melt material together and create a 3D object

3D Technology Applications

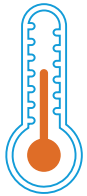
- Medical – casts, prostheses etc.
- Aerospace and automotive - light weighted parts
- Consumer goods



**\$36.61
Billion**

Expected additive
manufacturing market by 2025
(up from USD 8.4 billion 2019)

Application Challenges



TEMPERATURE CONTROL

Require stable operating temperature of $20^{\circ}\text{C} \pm 0.1^{\circ}\text{C}$



POWER CONSUMPTION

Maximizing performance while reducing power consumption



VIBRATION AND NOISE

Loud, vibrating machines create dangerous work environment



ECO-FRIENDLY

Governments phase out refrigerants with high global warming potential (GWP)

Comparing Cooling Technologies

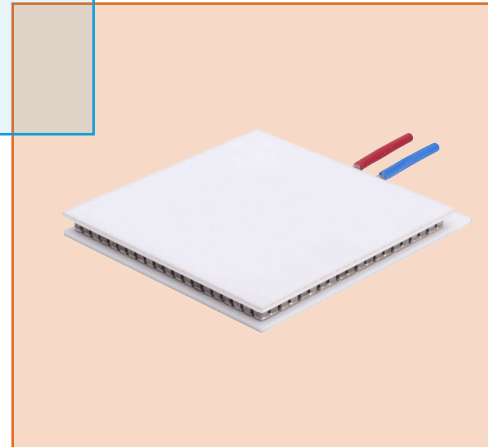
Compressor-Based Refrigeration Systems



- High Coefficient of Performance (COP)



Ambient Liquid Loop Systems utilizing Thermoelectric Coolers



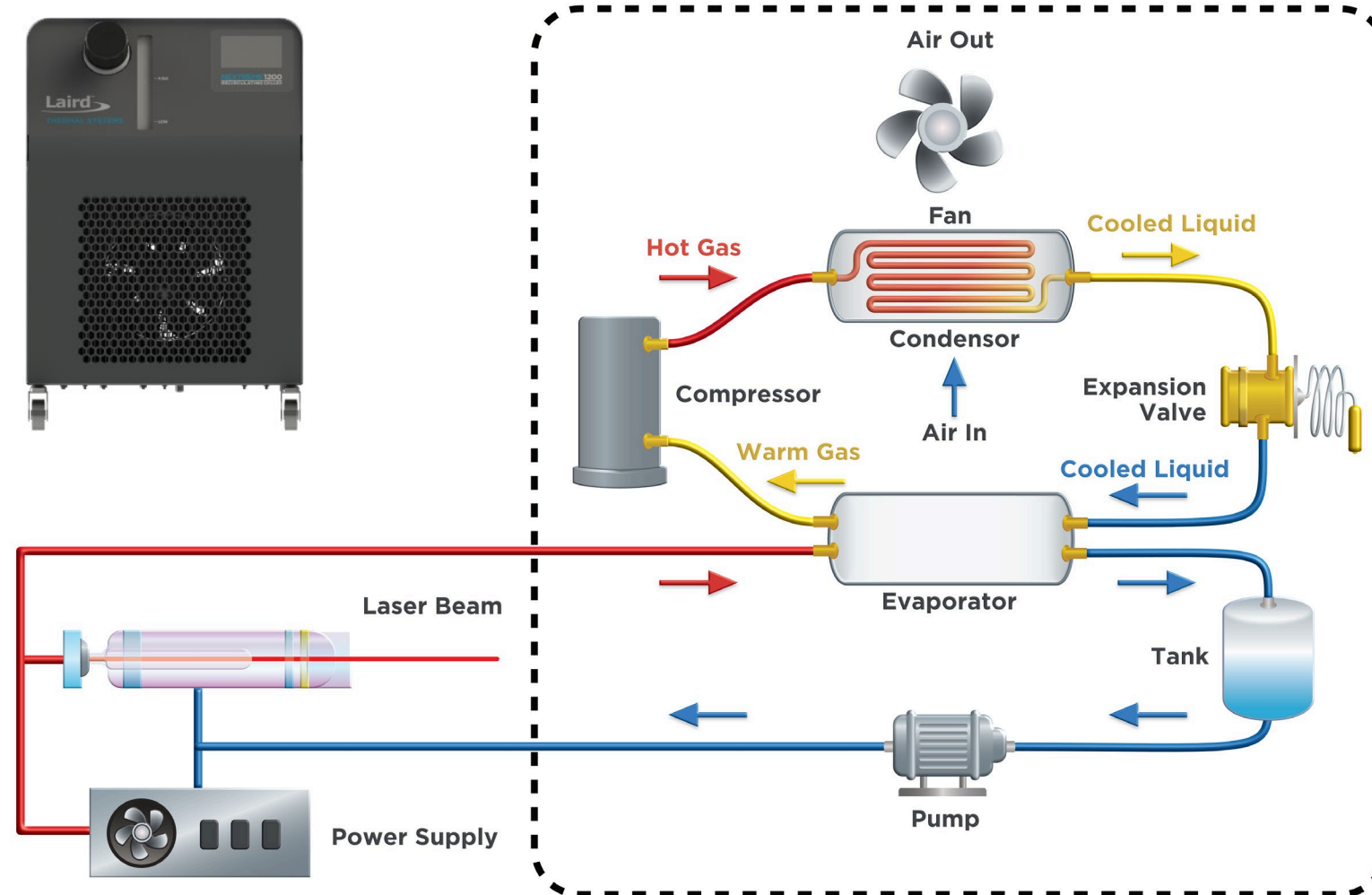
- Spot cooling of system components

Ability to cool to well below ambient temperatures



Thermoelectrics in 3D Printers

Recirculating Chillers efficiently cool Additive Manufacturing systems



Nextreme™ Chiller Series

The next-generation recirculating chillers



The Nextreme™ Chiller is available
in 1550, 2800 and 5000 Watts.

Precise Control

Temperature stability to within $\pm 0.1^{\circ}\text{C}$.

High COP

Achieves high COP to minimize power consumption

Low GWP

Half the GWP compared to traditional hydrofluorocarbons (HFC) refrigerants

User-friendly

LCD touchscreen display

High uptime

Maintenance can be scheduled at any time

UltraTEC™ UTX Series

Premium thermoelectric coolers

Precise Temperature Control

Spot cooling allow for precise temperature control

296 Watts Heat Pumping Capacity

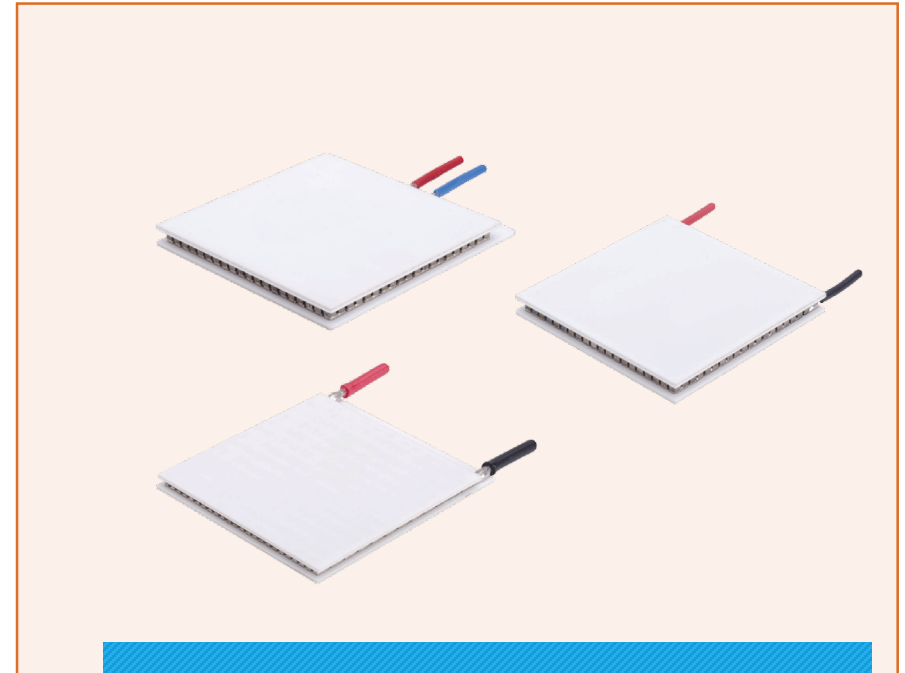
Advanced thermoelectric materials for higher heat pumping capacity

(ΔT) up to 72°C

Improved temperature differential with higher thermal insulating barrier

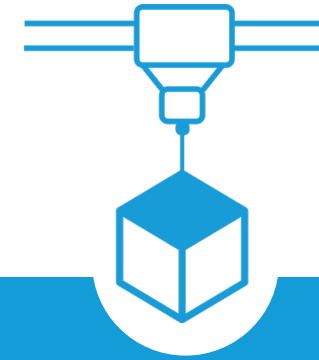
Reliable Solid-State

No moving parts, solid-state Peltier coolers significantly reduce maintenance and total ownership costs.

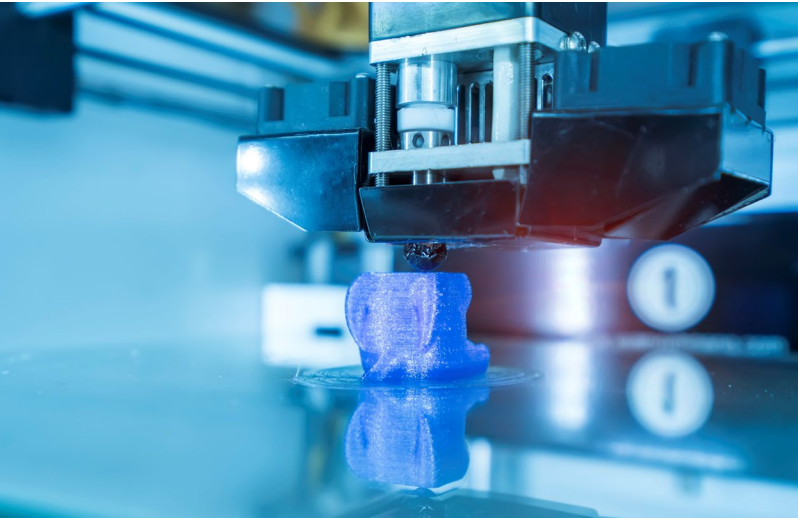


The UltraTEC™ UTX Series is
offered in 13 models.

Conclusion



3D Printers require thermal management solutions for maximum performance



3D PRINTING MACHINES REQUIRE ACTIVE COOLING

Ensures **maximum performance** and
long operating life

THERMAL MANAGEMENT DESIGN CHALLENGES

Demands for **high performance**,
reduced energy consumption,
environmentally friendly refrigerants

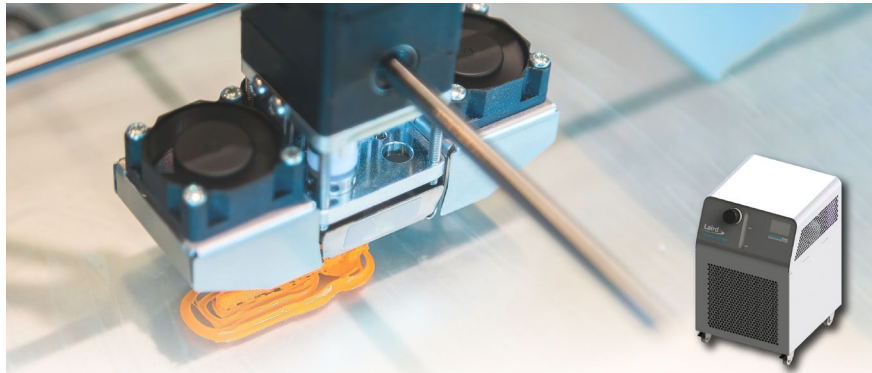
THERMOELECTRICS PROVIDE SPOT COOLING

Reliable and **cost-effective** cooling of
components.

NEXTREME CHILLERS OFFER HIGHER COP

For **precise temperature control** of additive
manufacturing applications

For More Information



Nextreme™ Chillers ensure high-quality printed parts in 3D printing systems



More information on the Nextreme Chiller Series can be found by visiting

<https://www.lairdthermal.com/products/liquid-cooling-systems/nextreme-recirculating-chillers>

More information on the UltraTEC UTX Series can be found by visiting

<https://www.lairdthermal.com/products/thermoelectric-cooler-modules/peltier-utx-series>

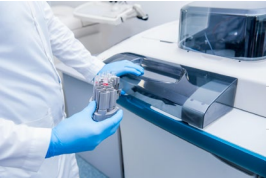
Read more about precise thermal management for additive manufacturing in our application note

<https://www.lairdthermal.com/thermal-technical-library/application-notes/precise-thermal-management-additive-manufacturing>



About Laird Thermal Systems

Laird Thermal Systems develops thermal management solutions for demanding applications



Medical



Analytical



Industrial



Transportation



Telecom

- **DIVERSE PRODUCT PORTFOLIO**
Thermoelectric Coolers, Thermoelectric Cooler Assemblies, Temperature controllers and Liquid Cooling Systems

- **SOLVING COMPLEX ISSUES**
Our engineers use advanced thermal modeling and management techniques to solve complex heat and temperature control problems

- **ACCELERATING TIME-TO-MARKET**
We partner closely with our customers across the entire product development lifecycle.

- **MAXIMIZING PERFORMANCE**
Our global manufacturing and support resources help customers maximize productivity, uptime, performance and product quality

Laird Thermal Systems is the optimum choice for standard or custom thermal solutions

Learn more by visiting
www.lairdthermal.com





Have a question or need more information about
Laird Thermal Systems? Please contact us via the website at www.lairdthermal.com



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